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## NBR 3250

NBR 3250 is a copolymer of butadiene and acrylonitrile manufactured by cold emulsion polymerization technology of Goodyear Tire and Rubber Company, USA.

NBR 3250 is a non staining, medium mooney viscosity, and high acrylonitrile polymer designed to aid in processing operations such as calendaring and extruding for oil and fuel service products. NBR 3250 offers high resistance to fuels, solvents, oils and gas permeation. NBR 3250 is recommended to in industrial and automotive parts such as fuel hoses and packings.

NBR 3250 is a low mooney version of NBR 3280.

BASIC PROPERTIES		VULCANIZATE PROPERTIES	
Polymerization Bound AN Content(%) Volatile Matter(%) Ash(%) Stabilizer Mooney Viscosity(ML1+4,100℃) Color Specific Gravity  Packaging Information Bale Weight  Storage Condition Rubber should be stored in suitable condition such as no sunlight, no heat and dry place.	Cold Emulsion 41.5 0.3 Max. 0.5 Non-Staining 55 Tan 0.99  35kg	Recipes(ASTM D3187)  NBR 3250 HAF(IRB #7) ZnO Stearic Acid TBBS Sulfur Total  Stress-Strain Properties (ASTM D412, 145℃×50min. Cured)  300% Modulus(kg/cm <sup>2</sup> ) Elongation(%) Tensile (kg/cm <sup>2</sup> )	100.0 phr 40.0 3.0 1.0 0.7 1.5 146.2  156 544 324

\*The above data is a typical value, therefore there may be a slight difference between the elements of a supplied product and the data.



- DAESAN PLANT : Tel 82-41-661-2702 FAX 82-41-661-2709
- R&D CENTER : Tel 82-42-870-6304 FAX 82-42-861-7146
- SEOUL OFFICE : Tel 82-2-3773-6664 FAX 82-2-3773-3071
- PUSAN OFFICE : Tel 82-51-801-2669 FAX 82-51-801-2650



## NBR 3250 PACKING STUDY

COMPOUND RECIPES		PROPERTIES OF COMPOUNDS	
NBR 3250	100 phr	Mooney Viscosity(ML1+4,100℃)	67.50
Carbon Black(SRF)	80.0	Rheometer(MDR,160℃×12 min,1° Arc, MDR)	
Zinc Oxide	5.0	ML(1b-in)	2.2
Stearic Acid	1.0	MH (1b-in)	25.5
Antioxidant(RD)	2.0	ts1 (min.)	0.8
Antioxidant(3-C)	1.0	Tc'90 (min.)	2.5
Plasticizer(TP-95)	10.0		
Sulfur	0.5		
TT	1.0		
CZ	2.0		
<b>Total</b>	<b>202.5</b>		

Basic Properties(150℃×20min. Cured)	
Hardness(shore A)	71
Elongation(%)	410
Tensile (kg/cm <sup>2</sup> )	180
Circulating Oven Aging(100℃×70hrs)	
Hardness Change(point)	5
Tensile Change(%)	8.8
Elongation Change(%)	-31.2
Aged ASTM #1 Oil(100℃×70hrs)	
Hardness Change(point)	4
Tensile Change(%)	6.8
Elongation Change(%)	-32.5
Volume Swell(%)	-6.5
Aged ASTM #3 Oil(100℃×70hrs)	
Hardness Change(point)	3
Tensile Change(%)	4.5
Elongation Change(%)	-30.5
Volume Swell(%)	-3.2
Aged FUEL C(R.T℃×70hrs)	
Hardness Change(point)	-22
Tensile Change(%)	-38.5
Elongation Change(%)	-39.8
Volume Swell(%)	32.5
Compression Set(160℃×30min. Cured)	
100℃×70hrs(%)	20.40%

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